



Internal Project Information Note 26/07- Extended summary Residue harvesting methods

Summary

This report reviewed literature regarding residue recovery, described and assessed the main methods in terms of their respective advantages and disadvantages and potential application in UK conditions. Case-study synopses for the methods and systems reviewed were presented, as well as methods and working norms for six countries (Sweden, Finland, Italy, France, USA and Canada).



Conclusion and recommendations

Method and	Issues in UK conditions	Opportunities in LIK	Recommendation for
description		conditions	further research
Terrain Chipping	 Poor off-road capability Little tolerance of residue contamination Requires demountable storage bin lorry fleet Requires market for loose chip 	Potential for non-commercial thinning and respacing?	Other systems seem more favourable for residue recovery.
Chipping at Roadside	 Requires bin-lorry transport fleet and lorry mounted chippers Requires market for loose chip Hot system¹ – need for close coordination 	 Can use existing forwarder fleet Technology well developed and transferable Most likely to be adaptation of existing Scandinavian setups to UK if suitable forest chip markets develop 	Verification of typical UK site outputs
Chipping at Terminal	 Requires large contiguous forest blocks with sufficient continued harvesting output to support terminals Requires bin-lorry transport fleet and terminal chippers Requires off-road/on-road hybrid residue transporters Requires market for loose chip 	Could be used for some of the larger forest blocks to supply their local communities	• As with chip at roadside
Chipping at Mill	Needs capital investment for bundlers	 Bundlers, timber lorries and mill infrastructure already present in some areas Technology partially developed and still competitive – room to improve 	 Adaptation of existing Scandinavian working for UK conditions Verification of typical UK site outputs
Landing recovery of residues	Feasible with either chipping or bundling – dominant system and infrastructure must first be established	Potential to improve cable working sites	 Residue nature likely to be different in UK sites compared to US or NZ Working practices would need to be adapted and verified for UK conditions

¹ hot systems requires synchronisation between one or more steps to maintain productivity e.g. chipping requiring waiting for bin lorries. Cool system organisation is such that work steps can be independent. Date of publication: July 2011

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The work summarised here is part of an ongoing programme of research funded by the Forestry Commission aimed at improving the efficiency with which fuel is produced from sustainably managed forests in the UK. For further information on this project and related work:

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